



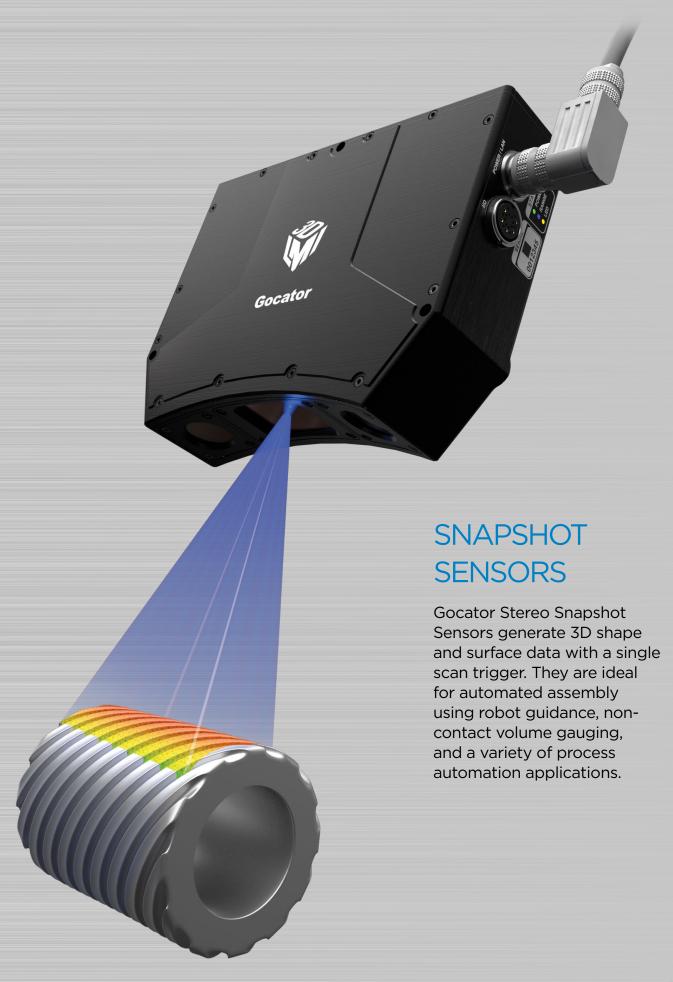
## 3D SMART SENSORS FOR FACTORY AUTOMATION

Two trusted 3D technologies to automate your factory applications.



LASER PROFILERS

Gocator Point and Line Profile Sensors scan any **moving target** with height resolutions down to 1.1 µm and sampling speeds up to 32 kHz, while providing seamless communication with factory machinery and systems to deliver a complete automation solution.



## WELCOME TO **FACTORYSMART®** AUTOMATION

## **Gocator**

An easy-to-use, flexible design delivers high-performance machine vision with seamless data communication so your factory can operate more efficiently and profitably.

#### Easy to Use

Features such as a web-browser driven point-and-click environment for rapid configuration, built-in measurement tools, and rich I/O for communicating results make it easy for factory technicians to get the results they need.

#### **Real-Time Data Processing for Inline Production**

Real-time onboard processing capabilities minimize lag between data acquisition and decision outputs, which means factories can consistently meet their throughput targets.

#### Customizable

Sensor customization allows users to develop and embed custom measurement tools directly into the firmware itself—with the same functionality and ease-of-use as built-in native tools.

#### Connected

Connect seamlessly with factory infrastructure to report measurement results, monitor trends from a web browser, upgrade sensors over the Internet, or network with other machinery to exchange or combine data to achieve the best optimization results.

### **Robot-Friendly**

Gocator offers built-in support to work with robots directly (e.g., Universal Robots) and enable a fully functional multimodel production line to work at a much faster, more efficient pace than traditional single-model assembly lines.

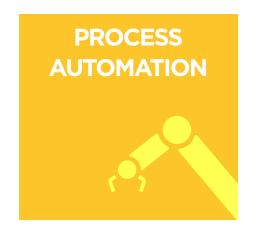
# GOALS OF FACTORY AUTOMATION:

- » Increase productivity
- » Eliminate manual error
- » Improve quality and flexibility in the manufacturing process
- » Lower operating costs
- » Increase worker safety
- » Provide workers with the opportunity to assume new, higher value roles and responsibilities



## MAKE MANUAL TASKS AUTOMATIC

Gocator works seamlessly with automation equipment and control systems (such as PLCs and robots) to provide vision guidance, 3D measurement, and downstream control decisions for factory automation applications.





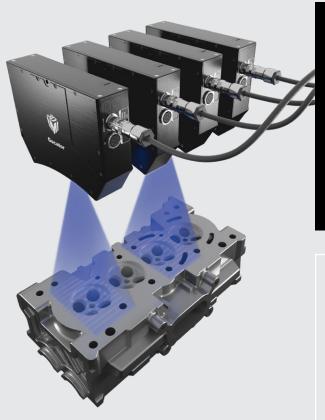


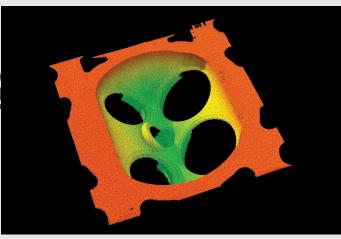
## WHY SMART 3D?

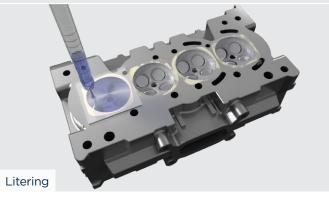
- » Volumetric measurement (X, Y, and Z axis) provides shape and position related data—necessary for robot handling
- » Contrast invariant, ideal for inspecting low contrast objects
- » Immune to lighting variation and ambient light
- » Higher repeatability due to integrated optics, lighting, and pre-calibration

## AUTOMATION EXAMPLES USING Gocator.

#### Automated Cylinder Head Volume Gauging







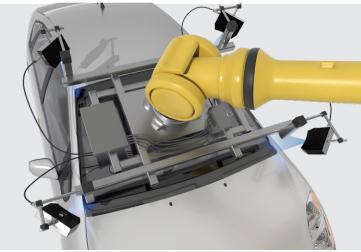
## BENEFITS OF FACTORYSMART® AUTOMATION:

- » Automates traditionally manual processes
- » Increases speed, accuracy, and operational safety
- » Minimizes takt time and eliminates manual error
- » Saves time and labor costs

Traditional volume gauging is done with slow, error-prone, contact-based methods such as litering. Alternatively, Gocator Volume Checker provides a fully automated noncontact 3D solution that leverages multiple 3210 snapshot sensors and a built-in measurement algorithm. Volume Checker scans and calculates the volume of engine cylinder heads in under 5 seconds with an accuracy of ± 0.04 cm<sup>3</sup>.

#### **Automated** Windshield/Roof Insertion







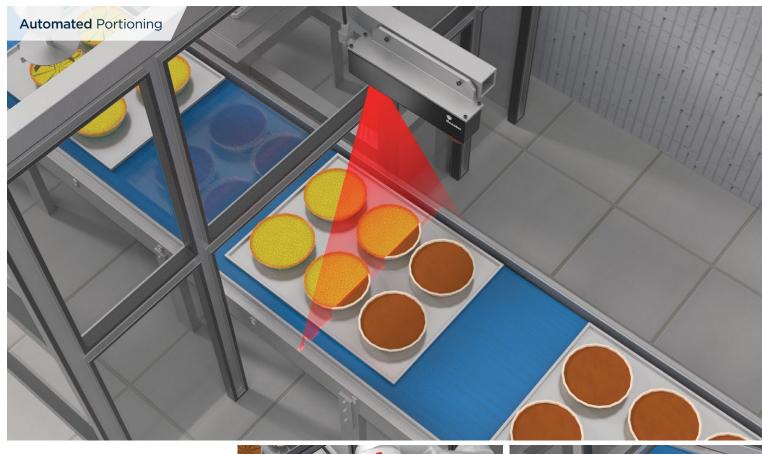
Gocator 3210 snapshot sensors guide a robot to accurately place and position a windshield or roof on a vehicle. This approach effectively replaces the labour-intensive manual approach of technicians using suction cups.

## CASE STUDY: GOCATOR AND BLUEWRIST

LMI partner Bluewrist uses Gocator 2300 line profilers for vision-guidance in its windshield insertion system. These sensors seamlessly integrate with robot technology and automate a critical assembly process with a high degree of speed and accuracy.

## AUTOMATION EXAMPLES USING Gocator.

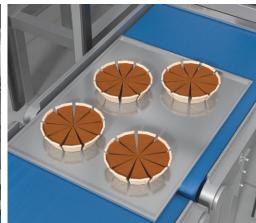




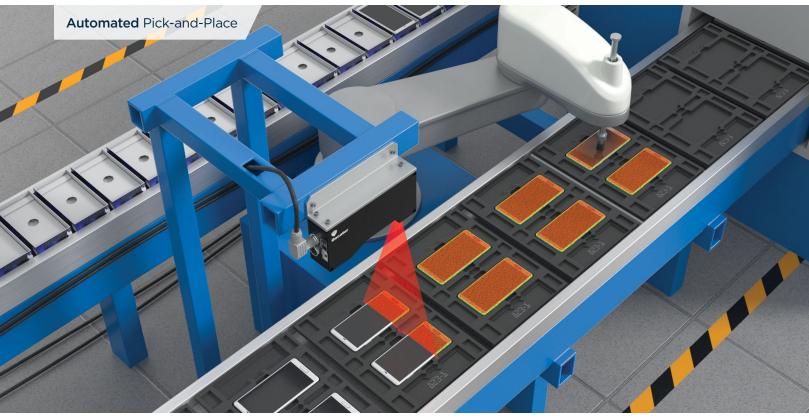
Gocator line profilers scan and locate the centerpoint of baked pies traveling on a conveyor.

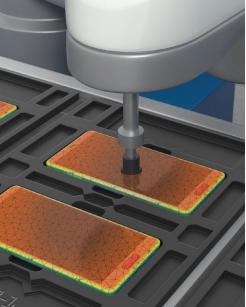
Sensors then communicate optimal cutlines to robotic slicers, which cut each pie into equal portions.





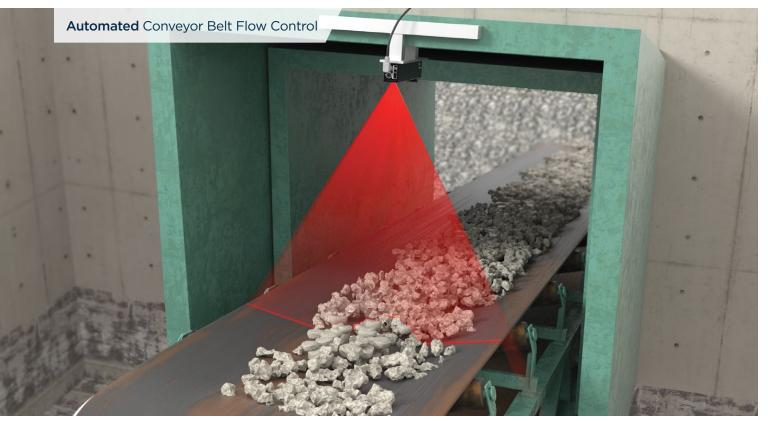
## AUTOMATION EXAMPLES USING Gocator.

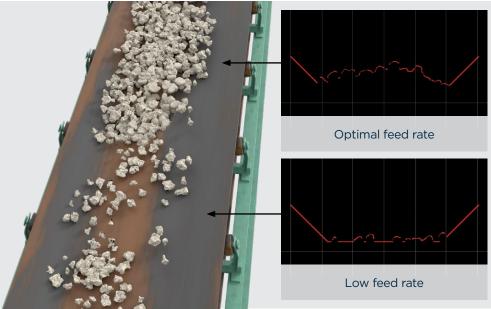






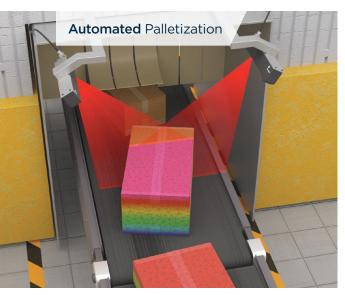
Gocator scans cellphones secured in plastic carriers moving down a conveyor. Once 3D data is acquired, Gocator communicates downstream to a robotic arm that picks up and places the phones in their packages based on the positional data provided by the sensor.

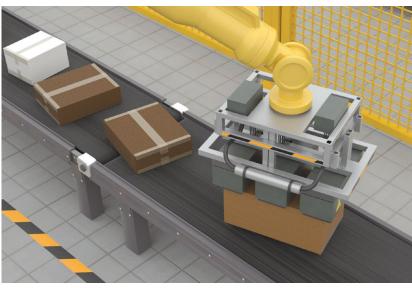




Gocator scans a conveyor belt to determine the volume of material (e.g., gravel) and its downstream feed rate.

## AUTOMATION EXAMPLES USING Gocator.













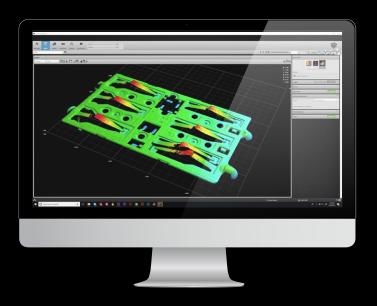
Two Gocator 2170 sensors (mounted to either side of a robotic loading arm) scan a loaded pallet. Before lifting the top row of boxes, the arm passes over the pallet to scan the row designated for removal. Gocator provides the arm with the precise positional coordinates to safely lift the boxes off of the pallet.

## BENEFITS OF FACTORYSMART® AUTOMATION:

- » Easily integrates with factory equipment for complex guidance and assembly applications
- » Built-in measurement tools eliminate need for image analysis software development
- » Immune to robot movement and vibration

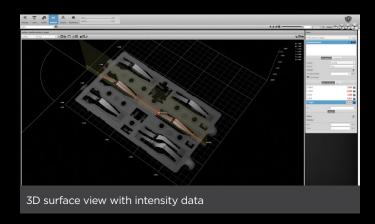
## **GOCATOR® SOFTWARE**

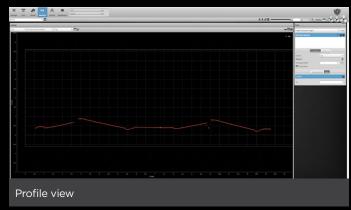
## FOR SMART 3D INSPECTION



## **INTUITIVE AND EASY TO USE**

- » Web browser based interface
- » OS independent (PC, Mac, Linux)
- » Point-and-click functionality
- » Firmware included, no separate software required
- » Process 2D intensity and 3D height data for high repeatability

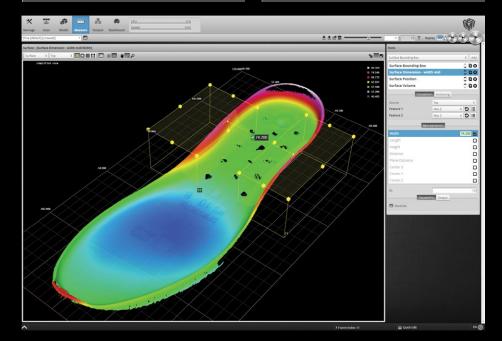




## BUILT INTO EVERY GOCATOR®

Instant access to scan, measure, and

Real-time sensor feedback (including speed and CPU usage)

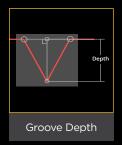


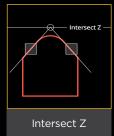
One-click toggling between Video, Profile, and Surface mode

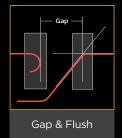
Drag-and-drop measurement tools

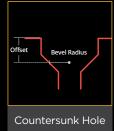
Variety of formats for fast and accurate data output

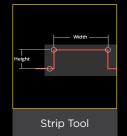
Real-time, high-definition 3D Data Visualizer













## PRODUCT LINEUP

#### LASER PROFILE SENSORS



#### **Gocator 1300 Series**

High-speed (32 kHz) Point Profilers for Dimensional Measurements

- Unique built-in part detection and profile generation
- Ideal for closed loop control or measuring high speed processes



#### **Gocator 2300 Series**

Workhorse Line Profilers for Robust Inline 3D Inspection

- Handles a wide range of applications
- Megapixel imager, 1280 points per profile resolution
- Field of view up to 1260 mm
- Measurement range up to 800 mm



### **Gocator 2500 Series**

Ultra High-Speed Line Profilers for Small Parts 3D Inspection

- Ideal for fast-moving inline inspection systems
- 2-Megapixel imager. Up to 1920 points per profile resolution
- Scan, measurement, and control at up to 10 kHz
- Field-of-view up to 33.5 mm
- Measurement range up to 25 mm



#### **Gocator 2100 Series**

Low Cost, Entry-Level Line Profilers for Basic Inline 3D Inspection

- Handles all of your basic quality inspection needs
- VGA imager, 640 points per profile resolution
- Field of view up to 1260 mm
- Measurement range up to 800 mm



#### **Gocator 2400 Series**

Ultra High-Resolution Line Profilers for Advanced Inline 3D Inspection

- Handles difficult targets such as micro-features on small parts in high-speed applications
- 2-Megapixel imager, up to 1940 points per profile resolution
- Field of view up to 194 mm
- Measurement range up to 210 mm



#### Gocator 2880

Dual Triangulation Line Profilers for 3D Inspection of Large Objects

- Two cameras maximize scan coverage and minimize occlusions for applications such as primary log scanning
- Megapixel imager, 1280 points per profile resolution
- Field of view up to 1260 mm
- Measurement range up to 800 mm



#### Gocator 3504

Metrology-grade 6.7  $\mu m$  Sensor for Small Parts Inspection

- For applications such as connector and pin coplanarity, wire detection, surface flatness, and stent inspection
- Fast scan rate (6 Hz full-field)
- XY resolution down to 6.7 μm
- Z repeatability down to 0.2 µm

#### Gocator 3506

Metrology-grade 12  $\mu m$  Sensor for Small Parts Inspection

- Detect fine features on small parts such as electronic enclosures, PCB and battery/IC connectors
- Fast scan rate (3 Hz full-field)
- 5-megapixel stereo camera minimizes occlusions
- High repeatability (2 μm) for reliable measurements at production speed

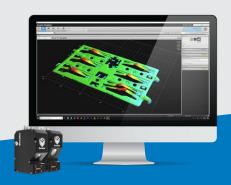
#### Gocator 3210

Metrology-grade 35  $\mu m$  Sensor for Large Parts Inspection

- Detect features on large objects such as automotive cylinders
- Fast scan rate (4 Hz full-field)
- 2-megapixel stereo camera minimizes occlusions
- Wide field of view up to 154 mm

## **TEST DRIVE A GOCATOR® SENSOR**

Choose from a variety of application scenarios, then use an exact duplicate of the Gocator interface. Perform measurements on pre-recorded data from a variety of scanned components—all in a web browser-based "virtual sensor" environment. Right from your desktop. Without the need for a physical sensor.



Take Gocator® for a test drive today. Visit www.lmi3d.com/emulator

## PRODUCT SPECS

| Gocator 1300 Series   | Laser Point Pro                                    | ofile  |                          |                          |                               |                          |                          |
|---|--|--|--------------------------|--------------------------|-------------------------------|--------------------------|--------------------------|
| MODELS  | 1320   | 1340   | 1350                     | 1365                     | 1370                          | 1380                     | 1390                     |
| Clearance Distance (mm)   | 40   | 162.5  | 200                      | 562                      | 237.5                         | 127                      | 500                      |
| Measurement Range (mm)  | 20   | 95   | 200                      | 375                      | 412.5                         | 1651                     | 2000                     |
| Linearity Z (+/- % of MR)   | 0.05   | 0.05   | 0.05                     | O.11                     | 0.07                          | 0.18                     | 0.1                      |
| Linearity Z (+/- mm)  | 0.01   | 0.05   | 0.1                      | 0.4                      | 0.3                           | 3.0                      | 2.0                      |
| Resolution Z (mm)   | 0.0004 - 0.0004                                    | 0.0005 - 0.0010  | 0.0015 - 0.0035          | 0.0025 - 0.0040          | 0.0025 - 0.0070               | 0.0100 - 0.0450          | 0.0250 - 0.0600          |
| Spot Size (mm)  | O.11   | 0.37   | 0.50                     | 1.80                     | 0.90                          | 2.60                     | 2.60                     |
| Recommended Package<br>Dimensions (mm)  | Side Mount (3R)<br>30x120x149                      | Side Mount<br>30x120x149   | Side Mount<br>30x120x149 | Side Mount<br>30x120x220 | Side Mount (3B)<br>30x120x149 | Side Mount<br>30x120x149 | Side Mount<br>30x120x277 |
| Other Package<br>Dimensions (mm)  | Top Mount (3B)<br>49x75x162                        |  | Top Mount<br>49x75x162   |                          | Top Mount (2M)<br>49x75x162   |                          |                          |
| Weight (kg)   | 0.75 / 0.8   | 0.75   | 0.75 / 0.8               | 1.0                      | 0.75 / 0.8                    | 0.75                     | 1.25                     |
| Resolution Z based on averaging 128 samples. and Linearity Z may vary for other laser classes  ALL 1300 SERIES MODELS |  |  |                          |                          | specifications stated are     | based on standard lase   | r classes. Resolution Z  |
| Scan Rate (Hz)  | 32,000   |  |                          |                          |                               |                          |                          |
| Interface   | Gigabit Ethernet                                   |  |                          |                          |                               |                          |                          |
| Inputs  | Differential Encoder, Laser Safety Enable, Trigger |  |                          |                          |                               |                          |                          |
| Outputs   | 2x Digital Output, RS-4                            | 185 Serial, Selcom Seria   | l, 1x Analog Output (4-2 | (OmA)                    |                               |                          |                          |
| Input Voltage (Power)   | +24 to +48 VDC (13 Watts); Ripple +/- 10%          |  |                          |                          |                               |                          |                          |
| Housing   | Gasketed aluminum enclosure, IP67                  |  |                          |                          |                               |                          |                          |
| Operating Temperature   | 0 to 50 °C   |  |                          |                          |                               |                          |                          |
| Storage Temperature   | -30 to 70 °C                                       |  |                          |                          |                               |                          |                          |
| Vibration Resistance  | 10 to 55 Hz, 1.5 mm do                             | 0 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours per direction |                          |                          |                               |                          |                          |

15 g, half sine wave, 11 ms, positive and negative for X, Y, and Z directions

| MODELS                                       | 2120                       | 2130                   | 2140                   | 2150                   | 2170                   | 2175                   | 2180                   |
|--|----------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| Data Points / Profile                        | 640                        | 640                    | 640                    | 640                    | 640                    | 640                    | 640                    |
| Linearity Z (+/- % of MR)                    | 0.01                       | 0.01                   | 0.01                   | 0.01                   | 0.04                   | 0.03                   | 0.04                   |
| Resolution Z (mm)                            | 0.0018 - 0.0030            | 0.006 - 0.014          | 0.013 - 0.037          | 0.019 - 0.060          | 0.055 - 0.200          | 0.175 - 0.925          | 0.092 - 0.488          |
| Resolution X (mm)<br>(Profile Data Interval) | 0.028 - 0.042              | 0.088 - 0.150          | 0.19 - 0.34            | 0.3 - 0.6              | 0.55 - 1.10            | 0.51 - 1.58            | 0.75 - 2.20            |
| Repeatability Z (µm)                         | 0.4                        | 0.8                    | 1.2                    | 2                      | 8                      | 12                     | 12                     |
| Clearance Distance (CD) (mm)                 | 40                         | 90                     | 190                    | 300                    | 400                    | 650                    | 350                    |
| Measurement Range (MR) (mm)                  | 25                         | 80                     | 210                    | 400                    | 500                    | 1350                   | 800                    |
| Field of View (FOV) (mm)                     | 18 - 26                    | 47 - 85                | 96 - 194               | 158 - 365              | 308 - 687              | 324 - 1010             | 390 - 1260             |
| Dimensions (mm)                              | Side Mount<br>35x120x149.5 | Top Mount<br>49x75x142 | Top Mount<br>49x75x197 | Top Mount<br>49x75x272 | Top Mount<br>49x75x272 | Top Mount<br>49x75x272 | Top Mount<br>49x75x272 |
| Weight (kg)                                  | 0.8                        | 0.74                   | 0.94                   | 1.3                    | 1.3                    | 1.3                    | 1.3                    |

Browser-based GUI and open source SDK for configuration and real-time 3D visualization. Open source SDK, native drivers, and industrial protocols for integration with user applications, third-party image processing applications, and PLCs.

Optical models, laser classes, and packages can be customized. Contact LMI for more details. Specifications stated are based on standard laser classes. Linearity Z, Resolution Z, and Repeatability Z may vary for other laser classes. Refer to specifications in the Gocator Line Profile Sensor user manual for more details.

| ALL 2100 SERIES MODELS |  |
|------------------------|--|
| Scan Rate              | Approximately 170 Hz to 5000 Hz  |
| Interface              | Gigabit Ethernet   |
| Inputs                 | Differential Encoder, Laser Safety Enable, Trigger   |
| Outputs                | 2x Digital output, RS-485 Serial (115 kBaud), 1x Analog Output (4 - 20 mA)   |
| Input Voltage (Power)  | +24 to +48 VDC (13 Watts); Ripple +/- 10%  |
| Housing                | Gasketed aluminum enclosure, IP67  |
| Operating Temperature  | 0 to 50°C  |
| Storage Temperature    | -30 to 70°C  |
| Vibration Resistance   | 10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours per direction  |
| Shock Resistance       | 15 g, half sine wave, 11 ms, positive and negative for X, Y, and Z directions  |
| Scanning Software      | Browser-based GUI and open source SDK for configuration and real-time 3D visualization. Open source SDK, native drivers, and industrial protocols for integration with user applications, third-party image processing applications, and PLCs. |

Scanning Software

## LASER PROFILE SENSORS

| Gocator 2300 Series  | Laser Line Prof            | file                   |                        |                        |                             |                          |                        |
|--|----------------------------|------------------------|------------------------|------------------------|-----------------------------|--------------------------|------------------------|
| MODELS   | 2320                       | 2330                   | 2340                   | 2350                   | 2370                        | 2375                     | 2380                   |
| Data Points / Profile  | 1280                       | 1280                   | 1280                   | 1280                   | 1280                        | 1280                     | 1280                   |
| Linearity Z (+/- % of MR)  | 0.01                       | 0.01                   | 0.01                   | 0.01                   | 0.04                        | 0.03                     | 0.04                   |
| Resolution Z (mm)  | 0.0018 - 0.0030            | 0.006 - 0.014          | 0.013 - 0.037          | 0.019 - 0.060          | 0.055 - 0.200               | 0.175 - 0.925            | 0.092 - 0.488          |
| Resolution X (mm) (Profile Data Interval)  | 0.014 - 0.021              | 0.044 - 0.075          | 0.095 - 0.170          | 0.150 - 0.300          | 0.275 - 0.550               | 0.255 - 0.790            | 0.375 - 1.100          |
| Repeatability Z (µm)   | 0.4                        | 0.8                    | 1.2                    | 2                      | 8                           | 12                       | 12                     |
| Clearance Distance (CD) (mm)   | 40                         | 90                     | 190                    | 300                    | 400                         | 650                      | 350                    |
| Measurement Range (MR) (mm)  | 25                         | 80                     | 210                    | 400                    | 500                         | 1350                     | 800                    |
| Field of View (FOV) (mm)   | 18 - 26                    | 47 - 85                | 96 - 194               | 158 - 365              | 308 - 687                   | 324 - 1010               | 390 - 1260             |
| Dimensions (mm)  | Side Mount<br>35x120x149.5 | Top Mount<br>49x75x142 | Top Mount<br>49x75x197 | Top Mount<br>49x75x272 | Top Mount<br>49x75x272      | Top Mount<br>49x75x272   | Top Mount<br>49x75x272 |
| Weight (kg)  | 0.8                        | 0.74                   | 0.94                   | 1.3                    | 1.3                         | 1.3                      | 1.3                    |
| Optical models, laser classes, and packages cother laser classes. Refer to specifications in t |                            |                        |                        | based on standard lase | er classes. Linearity Z, Re | esolution Z, and Repeata | ability Z may vary for |
| ALL 2300 SERIES MODELS   |                            |                        |                        |                        |                             |                          |                        |
| Scan Rate  | Approximately 170 Hz       | to 5000 Hz             |                        |                        |                             |                          |                        |
| Interface  | Gigabit Ethernet           |                        |                        |                        |                             |                          |                        |

| ALL 2300 SERIES MODELS |  |
|------------------------|--|
| Scan Rate              | Approximately 170 Hz to 5000 Hz  |
| Interface              | Gigabit Ethernet   |
| Inputs                 | Differential Encoder, Laser Safety Enable, Trigger   |
| Outputs                | 2x Digital output, RS-485 Serial (115 kBaud), 1x Analog Output (4 - 20 mA)   |
| Input Voltage (Power)  | +24 to +48 VDC (13 Watts); Ripple +/- 10%  |
| Housing                | Gasketed aluminum enclosure, IP67  |
| Operating Temperature  | 0 to 50°C  |
| Storage Temperature    | -30 to 70°C  |
| Vibration Resistance   | 10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours per direction  |
| Shock Resistance       | 15 g, half sine wave, 11 ms, positive and negative for X, Y, and Z directions  |
| Scanning Software      | Browser-based GUI and open source SDK for configuration and real-time 3D visualization. Open source SDK, native drivers, and industrial protocols for integration with user applications, third-party image processing applications, and PLCs. |

**Gocator 2400 Series** 

Vibration Resistance

Shock Resistance

Scanning Software

Laser Line Profile

| MODELS  | 2410   | 2420             | 2430      | 2440      |  |
|---|--|------------------|-----------|-----------|--|
| Data Points / Profile   | 1710   | 1940             | 1500      | 1500      |  |
| Linearity Z (+/- % of MR)   | 0.015  | 0.006            | 0.01      | 0.01      |  |
| Resolution Z (µm)   | 1.1  | 1.8 - 3.0        | 6 - 14    | 13 - 37   |  |
| Resolution X (µm) (Profile Data Interval)   | 5.8 - 6.2  | 14.0 - 16.5      | 37 - 57   | 90 - 130  |  |
| Repeatability Z (µm)  | 0.2  | 0.4              | 0.8       | 1.2       |  |
| Clearance Distance (CD) (mm)  | 19   | 60               | 75        | 183       |  |
| Measurement Range (MR) (mm)   | 6  | 25               | 80        | 210       |  |
| Field of View (FOV) (mm)  | 10 - 10  | 27 - 32          | 47 - 85   | 96 - 194  |  |
| Dimensions (mm)   | 44x90x145  | 44x90x145        | 44x90x155 | 44x90x190 |  |
| Weight (kg)   | 0.88   | 0.88             | 1.0       | 1.2       |  |
| Optical models, laser classes, and packages can be customized. Contact LMI for more details. Specifications stated are based on Recommended laser classes. Linearity Z, Resolution Z, and Repeatability Z may vary for other laser classes. |  |                  |           |           |  |
| ALL 2400 SERIES MODELS  |  |                  |           |           |  |
| Scan Rate   | 200 Hz, up to 5 kHz. (Note: 2400 series provides up to 2x scan rate for equivalent window size as 2300 series) |                  |           |           |  |
| Interface   | Gigabit Ethernet   | Gigabit Ethernet |           |           |  |
| Inputs  | Differential Encoder, Laser Safety Enable, Trigger   |                  |           |           |  |
| Outputs   | 2x Digital output, RS-485 Serial (115 kBaud), 1x Analog Output (4 - 20 mA)                                     |                  |           |           |  |
| Input Voltage (Power)   | +24 to +48 VDC (9 Watts); Ripple +/- 10%   |                  |           |           |  |
| Housing   | Gasketed aluminum enclosure, IP67  |                  |           |           |  |
| Operating Temperature   | 0 to 50°C  | 0 to 50°C        |           |           |  |
| Storage Temperature   | -30 to 70°C  |                  |           |           |  |

Browser-based GUI and open source SDK for configuration and real-time 3D visualization. Open source SDK, native drivers, and industrial protocols for integration with user applications, third-party image processing applications, and PLCs.

10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours per direction

15 g, half sine wave, 11 ms, positive and negative for X, Y, and Z directions

| Gocator 2500 Series  | Laser Line Profile   |  |  |
|--|--|--|--|
| MODELS   | 2510   | 2520   |  |
| Data Points / Profile  | 1920   | 1920   |  |
| Linearity Z (+/- % of MR)                                    | 0.015  |  |  |
| Resolution X (µm) (Profile Data Interval)                    | 8.0  | 13.0 - 17.0  |  |
| Repeatability Z (µm)   | 0.2  | 0.4  |  |
| Clearance Distance (CD) (mm)                                 | 17.0   | 47.5   |  |
| Measurement Range (MR) (mm)                                  | 6  | 25   |  |
| Field of View (FOV) (mm)                                     | 13.0 - 14.5  | 25.0 - 32.5  |  |
| Dimensions (mm)  | 46x80x110  | 46x80x110  |  |
| Weight (kg)  | 0.65   | 0.65   |  |
| Optical models, laser classes, and packages classer classes. | an be customized. Contact LMI for more details. Specifications stated are based on Ro  | ecommended laser classes. Linearity Z and Repeatability Z may vary for other |  |
| ALL 2500 SERIES MODELS                                       |  |  |  |
| Scan Rate  | 2.4 kHz (2510 full field of view) $/$ 1.6 kHz (2520 full field of view) to 10 kHz  |  |  |
| Interface  | Gigabit Ethernet   |  |  |
| Inputs   | Differential Encoder, Laser Safety Enable, Trigger   |  |  |
| Outputs  | 2x Digital output, RS-485 Serial (115 kBaud)   |  |  |
| Input Voltage (Power)  | +24 to +48 VDC (15 Watts); Ripple +/- 10%  |  |  |
| Housing  | Gasketed aluminum enclosure, IP67  |  |  |
| Operating Temperature  | 0 to 40°C  |  |  |
| Storage Temperature  | -30 to 70°C  |  |  |
| Vibration Resistance   | 10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours per directio   | n  |  |
| Shock Resistance   | 15 g, half sine wave, 11 ms, positive and negative for X, Y, and Z directions  |  |  |
| Scanning Software  | Browser-based GUI and open source SDK for configuration and real-time 3D visualization. Open source SDK, native drivers, and industrial protocols for integration with user applications, third-party image processing applications, and PLCs. |  |  |

| Gocator 2800 Series                       | Line Profile   |
|---|--|
| MODELS                                    | 2880   |
| Data Points / Profile                     | 1280   |
| Linearity Z (+/- % of MR)                 | 0.04   |
| Resolution Z (mm)                         | 0.092 - 0.488  |
| Resolution X (mm) (Profile Data Interval) | 0.375 - 1.100  |
| Clearance Distance (CD) (mm)              | 350  |
| Measurement Range (MR) (mm)               | 800  |
| Field of View (FOV) (mm)                  | 390 - 1260   |
| Dimensions (mm)                           | 49x75x498  |
| Weight (kg)                               | 2.56   |
| Scan Rate                                 | 380 Hz - 2500 Hz   |
| Interface                                 | Gigabit Ethernet   |
| Inputs                                    | Differential Encoder, Laser Safety Enable, Trigger   |
| Outputs                                   | 2x Digital output, RS-485 Serial (115 kBaud), 1x Analog Output (4 - 20 mA)   |
| Input Voltage (Power)                     | +24 to +48 VDC (13 Watts); Ripple +/- 10%  |
| Housing                                   | Gasketed aluminum enclosure, IP67  |
| Operating Temperature                     | 0 to 50°C  |
| Storage Temperature                       | -30 to 70°C  |
| Vibration Resistance                      | 10 to 55 Hz, 1.5 mm double amplitude in X, Y and Z directions, 2 hours per direction   |
| Shock Resistance                          | 15 g, half sine wave, 11 ms, positive and negative for X, Y, and Z directions  |
| Scanning Software                         | Browser-based GUI and open source SDK for configuration and real-time 3D visualization. Open source SDK, native drivers, and industrial protocols for integration with user applications, third-party image processing applications, and PLCs. |

### **SNAPSHOT SENSORS**

| Gocator 3000 Series            | Structured Light   |  |   |  |  |
|--------------------------------|--|--|---|--|--|
| MODELS                         | 3504   | 3506   | 3210  |  |  |
| Scan Rate (Hz)                 | 6  | 3  | 4   |  |  |
| Imagers (megapixels)           | 5  | 5  | 2   |  |  |
| Clearance Distance (CD) (mm)   | 51.5   | 87.0   | 164.0   |  |  |
| Measurement Range (MR) (mm)    | 7  | 25.0   | 110.0   |  |  |
| Field of View (mm)             | 12.1 x 13.2 (near)<br>12.7 x 16.4 (maxY)<br>13.0 x 15.0 (far)  | 27.0 x 45.0 (near)<br>30.0 x 45.0 (far)  | 71.0 x 98.0 (near)<br>100.0 x 154.0 (far)   |  |  |
| Repeatability Z (µm)           | 0.2  | 2.0  | 4.7   |  |  |
| Resolution XY (mm)             | 0.0067 (close end) - 0.0071 (far end)  | 0.020 (close end) - 0.025 (far end)  | 0.060 (close end) - 0.090 (far end)   |  |  |
| Dimensions (mm)                | 49x152x177.5   | 49x136x170   | 49x146x190  |  |  |
| Weight (kg)                    | 1.77   | 1.52   | 1.7   |  |  |
| Light Source                   | Blue LED (465 nm)  | Blue LED (465 nm)  | Blue LED (465 nm)   |  |  |
| Interface                      | Gigabit Ethernet   | Gigabit Ethernet   | Gigabit Ethernet  |  |  |
| Inputs                         | Differential Encoder, Trigger  | Differential Encoder, Trigger  | Differential Encoder, Trigger   |  |  |
| Outputs                        | 2x Digital Output, RS485 Serial (115 kbaud),<br>1x Analog Output (4 - 20 mA)   | 2x Digital Output, RS485 Serial (115 kbaud),<br>1x Analog Output (4 - 20 mA)           | 2x Digital Output, RS485 Serial (115 kbaud),<br>1x Analog Output (4 - 20 mA)          |  |  |
| Input Voltage (Power)          | +24 to +48 VDC (25 Watts); Ripple +/- 10%  | +24 to +48 VDC (25 Watts); Ripple +/- 10%  | +24 to +48 VDC (50 Watts); Ripple +/- 10%   |  |  |
| Housing                        | Gasketed Aluminium Enclosure, IP67   | Gasketed aluminum enclosure, IP67  | Gasketed aluminum enclosure, IP67   |  |  |
| Operating Temperature          | 0 to 50 °C   | 0 to 50 °C   | 0 to 45 °C  |  |  |
| Storage Temperature            | -30 to 70 °C   | -30 to 70 °C   | -30 to 70 °C  |  |  |
| Vibration Resistance           | 10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours per direction  | 10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours per direction  | 10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours per direction |  |  |
| Shock Resistance               | 15 g, half sine wave, 11 ms, positive and negative for X, Y, and Z directions  | 15 g, half sine wave, 11 ms, positive and negative for X, Y and Z directions           | 15 g, half sine wave, 11 ms, positive and negative for X, Y and Z directions          |  |  |
| SOFTWARE AND BUILT-IN 3D MEASU | JREMENT TOOLS  |  |   |  |  |
| 3D Feature Tools               | Openings (holes, slots), Cylinders, Studs (threads   | Openings (holes, slots), Cylinders, Studs (threaded and non-threaded), Plane           |   |  |  |
| 3D Volumetric Tools            | Volumes, Areas, Bounding boxes, Positions (min,  | Volumes, Areas, Bounding boxes, Positions (min, max, centroid), Ellipses, Orientations |   |  |  |
| Scanning Software              | Browser-based GUI and open source SDK for configuration and real-time 3D visualization. Open source SDK, native drivers, and industrial protocols for integration with user applications, third-party image processing applications, and PLCs. |  |   |  |  |

## FIND YOUR SENSOR. FASTER.

Need some help finding the right Gocator® for your application? No problem. Simply visit our dedicated Product Selector, enter a few details about your application, and the Selector will automatically generate a list of suitable sensor models for you to explore.



Try the Product Selector today. Visit www.lmi3d.com/selector

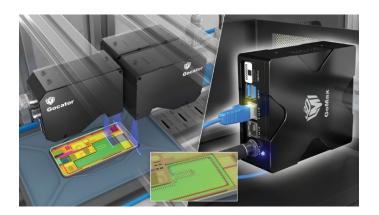
## GoMax. SMART VISION ACCELERATOR



GoMax® provides a cost-effective hardware solution to accelerate any Gocator® sensor in order to meet inline production speed. GoMax's small form factor, dedicated data processing, continuous data feed over Ethernet, and automatic recovery from inspection errors allow engineers to replace industrial PCs.

With GoMax's plug and play functionality, you can quickly and easily add massive data processing power to your Gocator® sensor or multi-sensor network, achieving faster cycle times and enhancing overall inspection performance.

- » Data processing acceleration with no industrial PC or controller
- » Plug and play functionality, easy integration
- » Simultaneously accelerate multiple Gocator smart sensors
- » Add multiple GoMax® units as needed





| GoMax                 | Smart Vision Accelerator                                      |
|-----------------------|---|
| Carrier Board         | Jetson TX2  |
| CPU                   | 64-bit Quad ARM A57 @ 2 GHz plus 64-bit Dual Denver 2 @ 2 GHz |
| GPU                   | NVIDIA Pascal, 256 CUDA cores                                 |
| Memory                | 8 GB 128-bit LPDDR4   |
| IO ports              | 1x USB3, 1x HDMI, 2x GigE, 1x USB2                            |
| Dimensions (mm)       | 120x105x43.5  |
| Weight (kg)           | 0.7   |
| Operating Temperature | 0 to 50 °C  |

## SENSOR NETWORKING FOR SCANNING LARGE OBJECTS

Gocator laser profilers support seamless multi-sensor networking for scanning large or complex objects (i.e., with irregular surface geometry and multiple occlusions). These sensor networks are connected by LMI Master controllers.

#### **MASTER 810 & 2410**

Master 810 and 2410 network controllers make it easy to distribute power, achieve microsecond data synchronization, and provide laser safety for up to 24 sensors per Master. Designed to scale, Masters provide uplink/download ports for daisy chaining, and support differential or single-ended encoder and digital I/O.

- » Synchronized within 1 µs accuracy
- » All-in-one cabling
- » Built-in laser safety control

#### **BENEFITS OF MULTI-SENSOR SUPPORT**

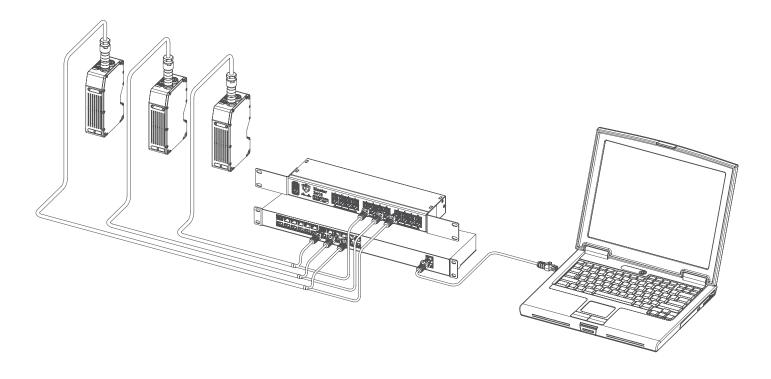
- » Ideal for scanning large or complex targets
- » Simple point-and-click network setup
- » Built-in layout alignment and stitching for maximum ease of use
- » Maintains high resolution across wide FOV



Master 810. Supports up to 8 sensors.



Master 2410. Supports up to 24 sensors.



## It's Better to Be Smart.

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